

Основные предельные отклонения размеров (мкм) для валов до $\Phi 500$ мм

Основной размер (мм)	Поля допуска																																										
	b		d		e			f					g			h												js				k			m			n			r	s	u
	12	9	10	11	7	8	9	5	6	7	8	9	6	7	8	5	6	7	8	9	10	11	12	13	14	15	16	6	7	8	9	6	7	8	6	7	8	6	7	8			
3	-140	-20	-20	-20	-14	-14	-14	-6	-6	-6	-6	-6	-2	-2	-2	0	0	0	0	0	0	0	0	0	0	0	0	±3	±5	±7	±12	+6	+10	+14	+8	+12	+16	+10	+14	+18	+16	+24	+32
	-240	-45	-60	-80	-24	-28	-39	-10	-12	-16	-20	-31	-8	-12	-16	-4	-6	-10	-14	-25	-40	-60	-100	-140	-250	-400	-600					0	0	0	+2	+2	+2	+4	+4	+4	+10	+14	+18
3-6	-140	-30	-30	-30	-20	-20	-20	-10	-10	-10	-10	-10	-4	-4	-4	0	0	0	0	0	0	0	0	0	0	0	0	±4	±6	±9	±15	+9	+13	+18	+12	+16	+22	+16	+20	+26	+23	+31	+41
	-260	-60	-78	-105	-32	-38	-50	-15	-18	-22	-28	-40	-12	-16	-22	-5	-8	-12	-18	-30	-48	-75	-120	-180	-300	-480	-750					+1	+1	0	+4	+4	+4	+8	+8	+8	+15	+19	+23
6-10	-150	-40	-40	-40	-25	-25	-25	-13	-13	-13	-13	-13	-5	-5	-5	0	0	0	0	0	0	0	0	0	0	0	0	±4.5	±7	±11	±18	+10	+16	+22	+15	+21	+28	+19	+25	+32	+28	+38	+50
	-300	-76	-98	-130	-40	-47	-61	-19	-22	-28	-35	-49	-14	-20	-27	-6	-9	-15	-22	-36	-58	-90	-150	-220	-360	-580	-900					+1	+1	0	+6	+6	+6	+10	+10	+10	+19	+23	+28
10-14	-150	-50	-50	-50	-32	-32	-32	-16	-16	-16	-16	-16	-6	-6	-6	0	0	0	0	0	0	0	0	0	0	0	0	±5.5	±9	±13	±21	+12	+19	+27	+18	+25	+34	+23	+30	+39	+34	+46	+60
14-18	-330	-93	-120	-160	-50	-59	-75	-24	-27	-34	-43	-59	-17	-24	-33	-8	-11	-18	-27	-43	-70	-110	-180	-270	-430	-700	-1100					+1	+1	0	+7	+7	+7	+12	+12	+12	+23	+28	+33
18-24	-160	-65	-65	-65	-40	-40	-40	-20	-20	-20	-20	-20	-7	-7	-7	0	0	0	0	0	0	0	0	0	0	0	0	±6.5	±10	±16	±26	+15	+23	+33	+21	+29	+41	+28	+36	+48	+41	+56	+74
24-30	-370	-117	-149	-195	-61	-73	-92	-29	-33	-41	-53	-72	-20	-28	-40	-9	-13	-21	-33	-52	-84	-130	-210	-330	-520	-840	-1300					+2	+2	0	+8	+8	+8	+15	+15	+15	+28	+35	+81
30-40	-170 -420	-80	-80	-80	-50	-50	-50	-25	-25	-25	-25	-25	-9	-9	-9	0	0	0	0	0	0	0	0	0	0	0	0	±8	±12	±19	±31	+18	+27	+39	+25	+34	+48	+33	+42	+56	+50	+68	+99
40-50	-180 -430	-142	-180	-240	-75	-89	-112	-36	-41	-50	-64	-87	-25	-34	-48	-11	-16	-25	-39	-62	-100	-160	-250	-390	-620	-1000	-1600					+2	+2	0	+9	+9	+9	+17	+17	+17	+34	+43	+109
50-65	-190 -490	-100	-100	-100	-60	-60	-60	-30	-30	-30	-30	-30	-10	-10	-10	0	0	0	0	0	0	0	0	0	0	0	0	±9.5	±15	±23	±37	+21	+32	+46	+30	+41	+57	+39	+50	+66	+60	+83	+133
65-80	-200 -500	-174	-220	-290	-90	-106	-134	-43	-49	-60	-76	-104	-29	-40	-56	-13	-19	-30	-46	-74	-120	-190	-300	-460	-740	-1200	-1900					+2	+2	0	+11	+11	+11	+20	+20	+20	+62	+89	+148
80-100	-220 -570	-120	-120	-120	-72	-72	-72	-36	-36	-36	-36	-36	-12	-12	-12	0	0	0	0	0	0	0	0	0	0	0	0	±11	±17	±27	±43	+25	+38	+54	+35	+48	+67	+45	+58	+77	+73	+106	+178
100-120	-240 -590	-207	-260	-340	-107	-126	-159	-51	-58	-71	-90	-123	-34	-47	-66	-15	-22	-35	-54	-87	-140	-220	-350	-540	-870	-1400	-2200					+3	+3	0	+13	+13	+13	+23	+23	+23	+76	+114	+198
120-140	-260																											±12.5	±20	±31	±50										+88	+132	+233
140-160	-600	-145	-145	-145	-85	-85	-85	-43	-43	-43	-43	-43	-14	-14	-14	0	0	0	0	0	0	0	0	0	0	0	0					+28	+43	+63	+40	+55	+78	+52	+67	+90	+63	+92	+170
160-180	-280																																							+90	+140	+253	
180-200	-680																																							+65	+100	+190	
200-225	-310	-245	-305	-395	-125	-148	-185	-61	-68	-83	-106	-143	-39	-54	-77	-18	-25	-40	-63	-100	-160	-250	-400	-630	-1000	-1600	-2500					+3	+3	0	+15	+15	+15	+27	+27	+27	+93	+148	+273
225-250	-710																																								+68	+108	+210
250-280	-340																																								+106	+168	+308
280-315	-800	-170	-170	-170	-100	-100	-100	-50	-50	-50	-50	-50	-15	-15	-15	0	0	0	0	0	0	0	0	0	0	0	0	±14.5	±23	±36	±57	+33	+50	+72	+46	+63	+89	+60	+77	+103	+77	+122	+236
315-355	-380																																								+109	+176	+330
355-400	-840																																								+80	+130	+258
400-450	-420	-285	-355	-460	-146	-172	-215	-70	-79	-96	-122	-165	-44	-61	-87	-20	-29	-46	-72	-115	-185	-290	-460	-720	-1150	-1850	-2900					+4	+4	0	+17	+17	+17	+31	+31	+31	+113	+186	+356
450-500	-880																																								+84	+140	+284
500-560	-480	-190	-190	-190	-110	-110	-110	-56	-56	-56	-56	-56	-17	-17	-17	0	0	0	0	0	0	0	0	0	0	0	0	±16	±26	±40	±65	+36	+56	+81	+52	+72	+101	+66	+86	+115	+126	+210	+396
560-630	-1000																																								+94	+158	+315
630-710	-540	-320	-400	-510	-162	-191	-240	-79	-88	-108	-137	-186	-49	-69	-98	-23	-32	-52	-81	-130	-210	-320	-520	-810	-1300	-2100	-3200					+4	+4	0	+20	+20	+20	+34	+34	+34	+130	+222	+431
710-800	-1060																																								+98	+170	+350
800-900	-600	-210	-210	-210	-125	-125	-125	-62	-62	-62	-62	-62	-18	-18	-18	0	0	0	0	0	0	0	0	0	0	0	0	±18	±28	±44	±70	+40	+61	+89	+57	+78	+110	+73	+94	+126	+144	+247	+479
900-1000	-1170																																								+108	+190	+390
1000-1120	-680	-350	-440	-570	-182	-214	-265	-87	-98	-119	-151	-202	-54	-75	-107	-25	-36	-57	-89	-140	-230	-360	-570	-890	-1400	-2300	-3600					+4	+4	0	+21	+21	+21	+37	+37	+37	+150	+265	+524
1120-1280	-1250																																								+114	+208	+435
1280-1440	-760	-230	-230	-230	-135	-135	-135	-68	-68	-68	-68	-68	-20	-20	-20	0	0	0	0	0	0	0	0	0	0	0	0	±20	±31	±48	±77	+45	+68	+97	+63	+86	+120	+80	+103	+137	+166	+295	+587
1440-1600	-1390																																								+126	+232	+490
1600-1800	-840	-385	-480	-630	-198	-232	-290	-95	-108	-131	-165	-223	-60	-83	-117	-27	-40	-63	-97	-155	-250	-400	-630	-970	-1550	-2500	-4000					+5	+5	0	+23	+23	+23	+40	+40	+40	+172	+315	+637
1800-2000	-1470																																								+132	+252	+540



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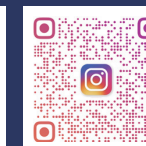
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Основные предельные отклонения размеров (мкм) для отверстий до $\Phi 500$ мм

Основной размер (мм)	Поля допуска																																																																																																																																																																																																																																																				
	B	D				E			F				G			H												Js				K			M			N			R	S	U																																																																																																																																																																																																										
	12	9	10	11	7	8	9	5	6	7	8	9	6	7	8	5	6	7	8	9	10	11	12	13	14	15	16	6	7	8	9	6	7	8	6	7	8	6	7	8																																																																																																																																																																																																													
3	+240	+45	+60	+80	+24	+28	+39	+12	+16	+20	+31	+6	+8	+12	+16	+4	+6	+10	+14	+25	+40	+60	+100	+140	+250	+400	+600	±3	±5	±7	±12	0	0	0	-2	-2	-2	-4	-4	-4	-10	-14	-18																																																																																																																																																																																																										
	+140	+20	+20	+20	+14	+14	+14	+6	+6	+6	+6	+2	+2	+2	+2	0	0	0	0	0	0	0	0	0	0	0	-6					-10	-14	-8	-12	-16	-10	-14	-18	-16	-24	-32																																																																																																																																																																																																											
3-6	+260	+60	+78	+105	+32	+38	+50	+18	+22	+28	+40	+9	+12	+16	+22	+5	+8	+12	+18	+30	+48	+75	+120	+180	+300	+480	+750	±4	±6	±9	±15	+2	+3	+5	-1	0	+2	-5	-4	-2	-12	-15	-23																																																																																																																																																																																																										
	+140	+30	+30	+30	+20	+20	+20	+10	+10	+10	+10	+4	+4	+4	+4	0	0	0	0	0	0	0	0	0	0	0	-6					-9	-13	-9	-12	-16	-13	-16	-20	-20	-27	-41																																																																																																																																																																																																											
6-10	+300	+76	+98	+130	+40	+47	+61	+22	+28	+35	+49	+11	+14	+20	+27	+6	+9	+15	+22	+36	+58	+90	+150	+220	+360	+580	+900	±4.5	±7	±11	±18	+2	+5	+6	-3	0	+1	-7	-4	-3	-16	-17	-28																																																																																																																																																																																																										
	+150	+40	+40	+40	+25	+25	+25	+13	+13	+13	+13	+5	+5	+5	+5	0	0	0	0	0	0	0	0	0	0	0	-7					-10	-16	-12	-15	-21	-16	-19	-25	-25	-32	-50																																																																																																																																																																																																											
10-14	+330	+93	+120	+160	+50	+59	+75	+27	+34	+43	+59	+14	+17	+24	+33	+8	+11	+18	+27	+43	+70	+110	+180	+270	+430	+700	+1100	±5.5	±9	±13	±21	+2	+6	+8	-4	0	+2	-9	-5	-3	-20	-21	-33																																																																																																																																																																																																										
14-18	+150	+50	+50	+50	+32	+32	+32	+16	+16	+16	+16	+6	+6	+6	+6	0	0	0	0	0	0	0	0	0	0	0	-9					-12	-19	-15	-18	-25	-20	-23	-30	-31	-39	-60																																																																																																																																																																																																											
18-24	+370	+117	+149	+195	+61	+73	+92	+33	+41	+53	+72	+16	+20	+28	+40	+9	+13	+21	+33	+52	+84	+130	+210	+330	+520	+840	+1300	±6.5	±10	±16	±26	+2	+6	+10	-4	0	+4	-11	-7	-3	-24	-27	-41																																																																																																																																																																																																										
24-30	+160	+65	+65	+65	+40	+40	+40	+20	+20	+20	+20	+7	+7	+7	+7	0	0	0	0	0	0	0	0	0	0	0	-11					-15	-23	-17	-21	-29	-24	-28	-36	-37	-48	-48																																																																																																																																																																																																											
30-40	+420	+142	+180	+240	+75	+89	+112	+41	+50	+64	+87	+20	+25	+34	+48	+11	+16	+25	+39	+62	+100	+160	+250	+390	+620	+1000	+1600	±8	±12	±19	±31	+3	+7	+12	-4	0	+5	-12	-8	-3	-29	-34	-60																																																																																																																																																																																																										
	+170																															-99																																																																																																																																																																																																																					
40-50	+430	+80	+80	+80	+50	+50	+50	+25	+25	+25	+25	+9	+9	+9	+9	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0



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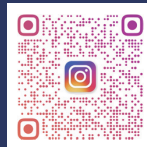
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